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647.7401

Job Sheet 214433



Part No: 647.7401

Job Qty: 3 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/20

Job Tracking No:

Due Date: 11/6/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs		11/5/20	0.00	0.00	Packaging 1 - SCH-S		DAS 58 8 NOV 0 2 2020
120	Small Fab - 2 - B4B	3 pcs		11/6/20	0.00	3.26	Small Fab - 1 - B4B		9-89 39 NOV 0 2 2020
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		DAS 58 9-89
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
130	QC 5	3 pcs		11/6/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 40 NOV 0 3 2020 89
							QC 5 - 61		
							QC 5 - 81		

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				QC 5 - 82	
140 Packaging 3-1 - Stock - B4B	3 pcs	11/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	3 pcs	11/6/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

DAS
28
9-89

NOV 03 2020

DAS
21
9-89
NOV 03 2020

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: 5299615 exp. date: 10/21

130 - QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - (QC21- Final Inspection - Work Order Release)

017974

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade KQ	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5261525
647.7610	Upper Deflector 66	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304977
647.7810	Bracket A 77A	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304977
647.7811	Bracket B "	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304977
647.7812	Center Plate, Upper 114	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304977
MS21042-3	Nut use MS21042L3 per QSI 017 6A011	9 Ea (3 ea)	110-Packaging 1 - Pick Kit	5304977
MS21042L08	Nut 6A015 ST299F	39 Ea (13 ea)	110-Packaging 1 - Pick Kit	5304977
MS27039-08-19	Screw 6A05	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5304977
MS27039-08-23	Screw ST277	21 Ea (7 ea)	110-Packaging 1 - Pick Kit	5304977
MS27039-1-19	Screw 580	9 Ea (3 ea)	110-Packaging 1 - Pick Kit	5304977
NAS1149F0332P	Washer (AN960-10L) ST260	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5304977
NAS1149FN832P	Washer (AN960-8) ST263	204 Ea (68 ea)	110-Packaging 1 - Pick Kit	5304977

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	6	6	0
	647.7610	3	8	0
	647.7810	3	8	0
	647.7811	3	8	0
	647.7812	3	10	0
	MS21042-3	9	393	0
	MS21042L08	39	2,275	0
	MS27039-08-19	18	249	0
	MS27039-08-23	21	67	0
	MS27039-1-19	9	203	0
	NAS1149F0332P	18	1,369	0
	NAS1149FN832P	204	594	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Container No: S310083



Part: 647.7401

Job No: 214433

Serial No/Batch: S310083

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/03/20